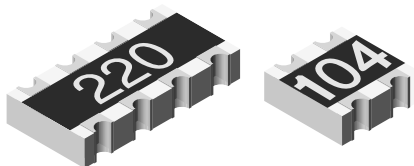


# Thick Film Chip Resistor Array



CRA06P thick film resistor array is constructed on a high grade ceramic body with concave terminations. A small package enables the design of high density circuits. The single component reduces board space, component counts and assembly costs.

## FEATURES

- Concave terminal array with square corners
- 4 and 8 terminal package with isolated resistors
- Wide ohmic range: 10R to 1M $\Omega$
- Lead (Pb)-free solder contacts on Ni barrier layer
- Pure tin plating provides compatibility with lead (Pb)-free and lead containing soldering processes
- Material categorization: For definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)


**RoHS**  
COMPLIANT

## STANDARD ELECTRICAL SPECIFICATIONS

MODEL	CIRCUIT	POWER RATING $P_{70^{\circ}\text{C}}$ W	LIMITING ELEMENT VOLTAGE MAX. $V_{\cong}$	TEMPERATURE COEFFICIENT $\pm$ ppm/K	TOLERANCE $\pm$ %	RESISTANCE RANGE $\Omega$	E-SERIES
CRA06P	03	0.063	50	100	1	10 to 1M	24 + 96
				200	2; 5		24
				Zero-Ohm-Resistor: $R_{\text{max.}} = 50 \text{ m}\Omega$ , $I_{\text{max.}} = 1 \text{ A}$			

## TECHNICAL SPECIFICATIONS

PARAMETER	UNIT	CRA06P 03 CIRCUIT
Rated dissipation at 70 °C <sup>(2)</sup>	W per element	0.063
Limiting element voltage <sup>(1)</sup>	$V_{\Sigma}$	50
Insulation voltage (1 min)	$V_{\text{DC/AC peak}}$	100
Category temperature range	°C	- 55 to + 155
Insulation resistance	$\Omega$	$> 10^9$

### Notes

<sup>(1)</sup> Rated voltage:  $\sqrt{P \times R}$ .

<sup>(2)</sup> The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded.

## PART NUMBER AND PRODUCT DESCRIPTION

Part Number: CRA06P08347K0JTA <sup>(3)</sup>

C	R	A	0	6	P	0	8	3	4	7	K	0	J	T	A		
MODEL	TERMINAL STYLE	PIN	CIRCUIT	VALUE	TOLERANCE	PACKAGING <sup>(4)</sup>	SPECIAL										
CRA06	P	04 08	3 = 03	R = Decimal K = Thousand M = Million 0000 = 0 Ω Jumper	F = ± 1 % G = ± 2 % J = ± 5 % Z = 0 Ω Jumper	TA TC	Up to 2 digits										

Product Description: CRA06P 08 03 473 J RT1 e3

CRA06P	08	03	473	J	RT1	e3
MODEL	TERMINAL COUNT	CIRCUIT TYPE	RESISTANCE VALUE	TOLERANCE	PACKAGING <sup>(4)</sup>	LEAD (Pb)-FREE
CRA06P	04 08	03	473 = 47 k $\Omega$ 4702 = 47 k $\Omega$ 10R0 = 10 $\Omega$ 100 = 10 $\Omega$ 000 = 0 $\Omega$ Jumper First two digits (3 for 1 %) are significant. Last digit is the multiplier.	F = $\pm 1$ % G = $\pm 2$ % J = $\pm 5$ % Z = 0 $\Omega$ Jumper	RT1 RT6	e3 = Pure tin termination finish

### Notes

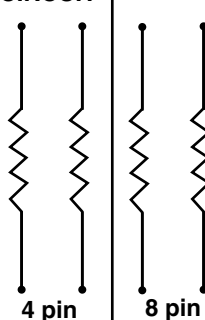
<sup>(3)</sup> Preferred way for ordering products is by use of the PART NUMBER.

<sup>(4)</sup> Please refer to the table PACKAGING, see next page.

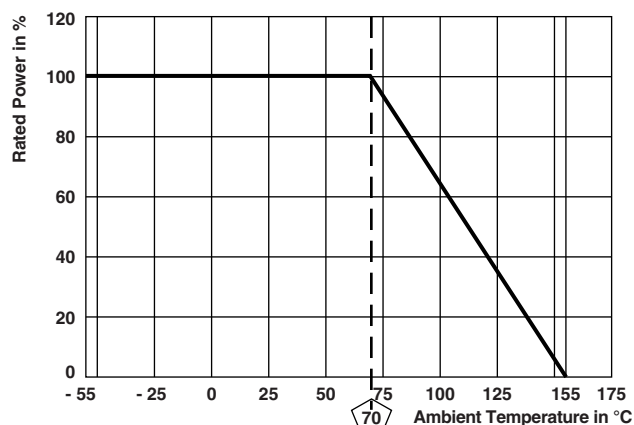
PACKAGING						
MODEL	TAPE WIDTH	DIAMETER	PITCH	PIECES/REEL	PACKAGING CODE	
					PAPER TAPE	
					PART NUMBER	PRODUCT DESCRIPTION
CRA06P	8 mm	180 mm/7"	4 mm	5000	TA	RT1
		330 mm/13"	4 mm	20 000	TC	RT6

## CIRCUIT

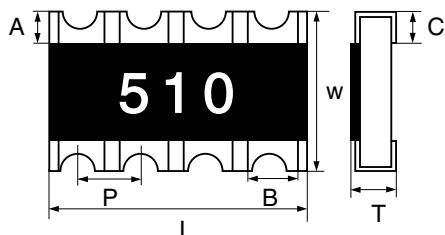
03 CIRCUIT



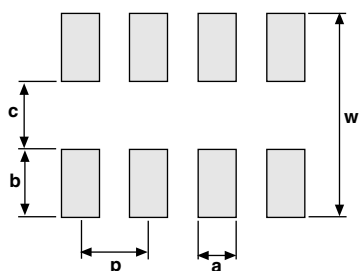
## DERATING



## DIMENSIONS



PIN NO#	DIMENSIONS in millimeters						
	L	A	B	C	P	T	W
4	1.60	0.30	0.40	0.40	0.80	0.60	1.60
8	3.20	0.30	0.40	0.40	0.80	0.60	1.60
Tol.	± 0.20	± 0.20	± 0.15	± 0.20	-	± 0.10	± 0.15



SOLDER PAD DIMENSIONS in millimeters					
	c	w	p	a	b
WAVE	0.8	2.6	0.8	0.4	0.9

**TEST PROCEDURES AND REQUIREMENTS**

EN 60115-1			
TEST (clause)	CONDITIONS OF TEST	REQUIREMENTS PERMISSIBLE CHANGE ( $\Delta R/R$ ) <sup>(1)</sup>	
		STABILITY CLASS 1 OR BETTER	STABILITY CLASS 2 OR BETTER
	Stability for product types:		
	<b>CRA06P</b>	10 $\Omega$ to 1 M $\Omega$	10 $\Omega$ to 1 M $\Omega$
Resistance (4.5)	-	$\pm 1 \%$	$\pm 2 \%$ ; $\pm 5 \%$
Temperature coefficient (4.8.4.2)	(20/- 55/20) °C and (20/125/20) °C	$\pm 100$ ppm/K	$\pm 200$ ppm/K
Overload (4.13)	$U = 2.5 \times (P_{70} \times R)^{1/2}$ $\leq 2 \times U_{max.}$ ; 0.5 s	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm (0.5 \% R + 0.05 \Omega)$
Solderability (4.17.5) <sup>(2)</sup>	Aging 4 h at 155 °C, dryheat Solder bath method; 235 °C; 2 s Visual examination	Good tinning ( $\geq 95 \%$ covered) no visible damage	
Resistance to soldering heat (4.18.2)	Solder bath method; (260 $\pm$ 5) °C; (10 $\pm$ 1) s	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm (0.5 \% R + 0.05 \Omega)$
Rapid change of temperature (4.19)	30 min at LCT = - 55 °C; 30 min at UCT = 125 °C; 5 cycles	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm (0.5 \% R + 0.05 \Omega)$
Damp heat, steady state (4.24)	(40 $\pm$ 2) °C; 56 days; (93 $\pm$ 3) % RH	$\pm (1 \% R + 0.05 \Omega)$	$\pm (2 \% R + 0.1 \Omega)$
Climatic sequence (4.23)	16 h at UCT = 125 °C; 1 cycle at 55 °C; 2 h at LCT = - 55 °C; 1 h/1 kPa at 15 °C to 35 °C; 5 cycles at 55 °C $U = (P_{70} \times R)^{1/2}$ $U = U_{max.}$ ; whichever is less severe	$\pm (1 \% R + 0.05 \Omega)$	$\pm (2 \% R + 0.1 \Omega)$
Endurance at 70 °C (4.25.1)	$U = (P_{70} \times R)^{1/2}$ $U = U_{max.}$ ; whichever is less severe 1.5 h "ON"; 0.5 h "OFF"; 70 °C; 1000 h	$\pm (1 \% R + 0.05 \Omega)$	$\pm (2 \% R + 0.1 \Omega)$
Extended endurance (4.25.1.8)	Duration extended to 8000 h	$\pm (2 \% R + 0.1 \Omega)$	$\pm (4 \% R + 0.1 \Omega)$
Endurance at upper category temperature (4.25.3)	UCT = 125 °C; 1000 h	$\pm (1 \% R + 0.05 \Omega)$	$\pm (2 \% R + 0.1 \Omega)$

**Notes**
<sup>(1)</sup> Figures are given for a single element.

<sup>(2)</sup> Solderability is specified for 2 years after production or requalification. Permitted storage time is 20 years.

**APPLICABLE SPECIFICATIONS**

- |                 |  |
|-----------------|--|
| • EN 60115-1    | Generic specification                    |
| • EN 140400     | Sectional specification                  |
| • EN 140401-802 | Detail specification                     |
| • IEC 60068-2-X | Variety of environmental test procedures |
| • EIA 481       | Packaging of SMD components              |



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