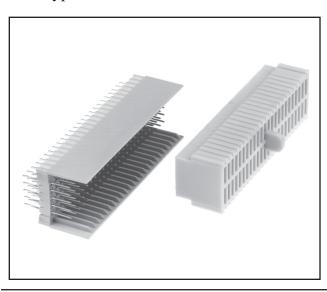
3M[™] MetPak[™] HM Header

2 mm Type B25, 125/175 Contacts, 5 Row, Straight

HM Series



- Modular/scalable format IEC 61076-4-101
- Press-fit or solder tail version
- 63 mated lines per linear inch
- Ships with protective cap, which also serves as an insertion tool
- End-to-end stackable with 5 row 3M[™] MetPak[™] CP2, HM and HSHM products
- See the Regulatory Information Appendix (RIA) in the "RoHS compliance" section of www.3mconnector.com for compliance information

Date Modified: November 16, 2010

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Physical

Insulation:

Material: High Temperature Thermoplastic (LCP)

Flammability: UL 94V-0

Color:

Material: Copper Alloy

Plating: See Ordering information

Marking: 3M Logo, Part Number, Revision, Date Code

Performance

Mechanical:

Normal Force (Nominal): 0.57 N [58 g] Signal
Engagement Force (Nominal): 0.32 N [33 g] Signal
Separation Force (Nominal): 0.20 N [20 g] Signal
Wipe (Nominal, Shortest Contact): 2.67 mm [0.105 in] Signal

Mate/Unmate Cycles: 250

Application: This module is not suitable for stand-alone use. (Refer to IEC-61076-4-101)

Electrical:

Current Rating (Fully Loaded): 1 A @ 70° C Signal, 8.25 A at 70×C Power

Insulation Resistance: $1 \times 10^4 \text{ M}\Omega$ @ 100 V_{DC}

Withstanding Voltage: 750 V_{rms}

Environmental

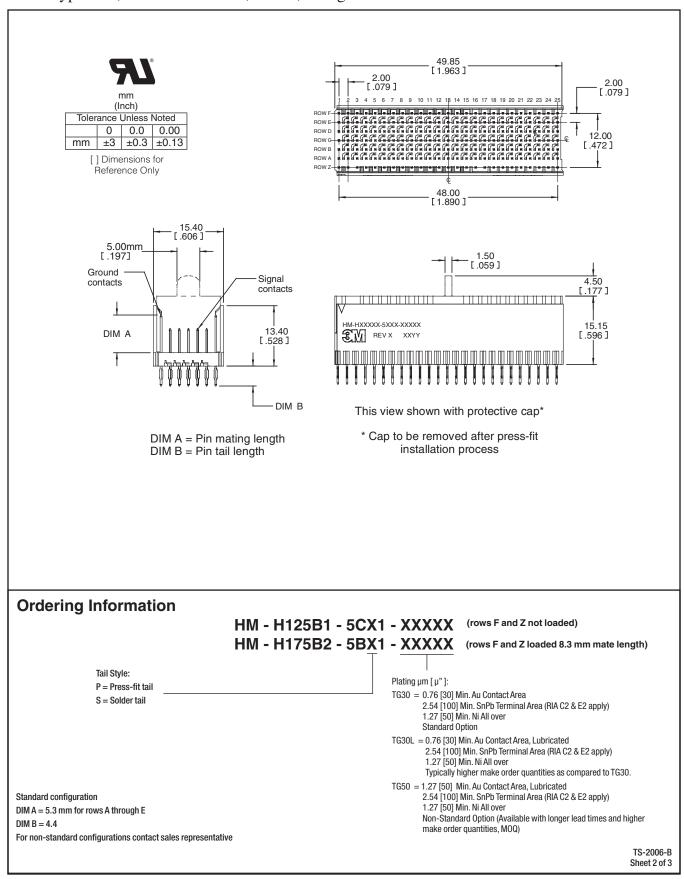
Temperature Rating: -55° C to 125° C

Process Rating: Maximum 260°C (per J-STD-020C)

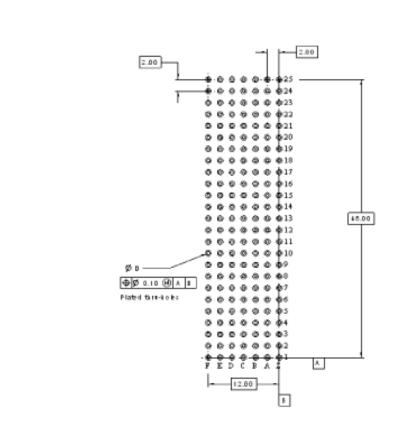
Withstanding Voltage: 1 (per J-STD-020C)

UL File No.: E68080 MetPak is a trademark of 3M Company.

2 mm Type B25, 125/175 Contacts, 5 Row, Straight



2 mm Type B25, 125/175 Contacts, 5 Row, Straight



Recommended PCB hole mounting pattern

Hole Plating Table			
Finished Hole Dia. "D"	Cu. Thickness	SnPb Thickness	Drilled Hole Dia.
0.550 - 0.650 [.02170256]	0.025 - 0.045 [.00100018]	0.008 - 0.018 [.00030007]	0.686 - 0.727 [.02700286]

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